

# **Certificate of Quality**

The Polyethersulfone Membrane Cartridge Filters have been manufactured in a **mdi** facility in compliance with **ISO 9001** regulations using **validated production processes**.

## AseptiPrime KS PES Membrane Cartridge Filters

Catalog No. : CKH75501A0SS101

Type : CK

Pore Size :  $0.2 \mu m (0.5 \mu m + 0.2 \mu m)$ Lot Number : CK4667I SI.No. 003

#### **SPECIFICATION**

Length	20"
Filter Media	Polyethersulfone Membrane
Drainage Layers	Polyester
Housing	Polypropylene
Differential Pressure	< 3.5 Kg/cm² at 25°C
Maximum Operating Temperature	80 °C at < 2 Kg/cm²
Reverse Pressure	< 0.7 Kg/cm² at 25°C
Sterilization	By Autoclaving or Steam-in-place (SIP)

#### **LOT RELEASE CRITERIA**

**100% Integrity Tested** : The cartridge filter has been tested for integrity by Air Diffusion Flow test using DI

water. Diffusion flow with DI water was: ≤ 60 ml/min @ 2.60 kg/cm²

**Water Flow Rate** : ≥ 60 lpm @ 0.70 Kg/cm² @ 27 °C

**Microbial Challenge Test** : Retains ≥ 10<sup>7</sup> organisms/cm² of *B. diminuta* ATCC 19146 challenge as per

ASTM F838-05 methodology.

**VALIDATED FOR** 

**Heat Stability** : Maintains integrity after 25 autoclave/Steam sterilization cycles at 135°C for 30

minutes each.

**Extractable** : Within limits as specified in USP.

**Oxidizable matter**: Passes test as per USP.

Biosafety : Passes Biological Reactivity Tests, *In Vivo* for Class VI plastic as described

in USP <88>.

**Cytotoxicity**: Passes Biological Reactivity Tests, *In Vitro* as described in USP <87>.

indirect Food Additives : Passes as per FDA 21CFR 177.1520(a)1(i).

Particle Release : Passes test as per USP <788>, "Particulate matter in Injections".

Fiber Release : Complies with FDA 21CFR 210.3(b)(6).

### **CUSTOMER SUPPORT**

**mdi** offers its unique interdisciplinary skills to provide solutions to specific problems. Please contact our factory or the local application specialist.

Om

Head of Quality Assurance

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